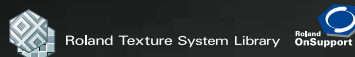


## Achieve Finer Quality, Higher Productivity and Greater Versatility with Our Newest UV Inkjet Printer/Cutter

Introducing the next generation in award-winning Roland UV-LED inkjet technology: the compact VersaUV LEC-330 UV inkjet printer/cutter. The LEC-330 is our fastest, most powerful UV inkjet to date, delivering unmatched print quality across an even wider range of materials for high quality package prototyping, control panel production, and small lot production of labels and decals.



Roland VersaWorks Dual



Max. acceptable  
media width:  
**762 mm (30")**

Max. print/cut  
width:  
**736 mm (29")**

Package prototyping



Labels and decals



Cosmetics package prototype



Operation panel prototypes  
for industrial products



Custom-made goods



Interior décor items



### Better Productivity and Lower Ink Consumption

With the LEC-330, we have increased the print speed and lowered your running costs for maximum value and efficiency. The LEC-330 allows you to handle urgent requests by delivering finished prototypes, labels and products to your customers the next day. For example, the LEC-330 can print 100 wine bottle labels (as shown) in 46 minutes\*1 To reduce operating costs, the LEC-330 comes with an automatic white ink circulation system that prevents the pigment from settling. As a result, ink waste is minimised and you can print continuously without interruptions.

\*1 Print description: Each label above is 104 x 99 mm (4" x 3.9") and was printed in CMYK in standard print mode using Roland VersaWorks RIP software.

### Unmatched Quality Across a Wider Variety of Materials

The LEC-330 prints on a wide variety of media such as paper, film and leather. In addition, it supports card stock, plastic board, polycarbonate and other rigid substrates (except metals) up to 1 mm (0.04") thick for a wide variety of prototyping applications.\*2 New high-quality artistic print mode (1440 x 1440 dpi) is ideally suited for offset and gravure printers that require sharp, detailed graphics and text for their prototypes. Print quality is further enhanced by Roland Intelligent Pass Control technology which delivers smooth gradations and flawless solid fills with virtually no banding in every print mode. White ink allows you to print on dark or transparent substrates with brilliant colour.

\*2 For best results, test print your LEC-330 graphics on each substrate before production.

### Unique Special Effects and Digital Die Cutting — All in One Device

The LEC-330 prints your design beautifully in CMYK+White ink and finishes graphics with rich special effects created by multiple layers of clear coat. Choose any combination of matte and glossy finishes and layer them for interesting patterns — even Braille. Use white ink to print on transparent and shrinkwrap film for food packaging prototypes. No additional die cutting is necessary because the LEC-330 prints and digitally die cuts graphics in virtually any shape automatically through one seamless workflow.



Multi-layered  
printing



Gloss  
finish



Matte  
finish



High-density  
white ink



Print  
& Cut

### Three Ink Configurations to Support Your Business Demands

When installing the LEC-330, you can choose from three ink combinations to meet your business requirements. The standard ink configuration, CMYK+White+Gloss, allows you to use all available LEC-330 ink options for the widest variety of applications. Select the high-opacity white ink configuration, CMYK+White+White, to print on transparent films for soft package prototyping. Take full advantage of thick gloss ink effects such as embossing with the CMYK+Gloss+Gloss configuration, perfect for prototypes that do not call for transparent media. This ink combination allows you to apply gloss ink twice as fast as the standard configuration.

Specifications		
Printing technology		Piezoelectric inkjet
Media	Width	182 to 762 mm (7.2 to 30 in.)
	Thickness	Maximum 1.0 mm (39 mil) with liner, for printing Maximum 0.4 mm (16 mil) with liner and 0.22 mm (9 mil) without liner, for cutting
	Roll outer diameter	Maximum 180 mm (7.1 in.)
	Roll weight	Maximum 20 kg (44 lb.)
	Core diameter	50.8 mm (2 in.) or 76.2 mm (3 in.)
Printing / cutting width*1		Maximum 736 mm (29 in.)
Ink cartridges	Types	Roland ECO-UV INK / Roland ECO-UV S INK
	Capacity	220 cc / 500 cc
	colours	ECO-UV INK: Six colours (cyan, magenta, yellow, black, white and gloss) ECO-UV S INK: Five colours (cyan, magenta, yellow, black, white)
Ink-curing unit		Dual UV LED Lamp
Printing resolution (dots per inch)		Maximum 1440 dpi
Cutting speed		10 to 600 mm/s (10 to 300 mm/s in media-feed direction)
Blade force		30 to 300 gf
Blade offset compensation		0.000 to 1.500 mm (0 to 0.0591 in.)
Software resolution (when cutting)		0.025 mm/step (0.000984 in./step)
Distance accuracy (when printing)*2		Error of less than 0.3% of distance traveled, or 0.3 mm, whichever is greater
Distance accuracy (when cutting)		Error of less than 0.4% of distance traveled, or 0.3 mm, whichever is greater When distance correction has been performed (when the setting for [CUTTING MENU] - [CALIBRATION] has been made): Error of less than 0.2% of distance traveled, or 0.1 mm, whichever is greater
Repetition accuracy (when cutting)*3		0.1 mm or less
Alignment accuracy for printing and cutting*4		0.5 mm or less
Alignment accuracy for printing and cutting when reloading media*5		Error of less than 0.5% of distance traveled, or 3 mm, whichever is greater
Connectivity		Ethernet (10BASE-T/100BASE-TX, automatic switching)
Power-saving function		Automatic sleep feature
Power requirements		AC 100 to 240 V 10%, 50/60 Hz, Maximum 4.2 A
Power consumption	During operation	Maximum 370 W
	Sleep mode	Approx. 15.3 W
Dimensions (with stand)*6		2,200 (W) x 820 (D) x 1,260 x (H) mm (86.6 (W) x 32.3 (D) x 49.6 (H) in.)
Weight (with stand)		177 kg (390.2 lb.)
Environment	Power on	Temperature: 20 to 32C (68 to 90F) (22C [72F] or higher recommended) , humidity: 35 to 80% (no condensation)
	Power off	Temperature: 5 to 40C (41 to 104F), humidity: 20 to 80% (no condensation)
Included items		Stands, power cord, blade, blade holder (XD-CH2), media clamps, replacement blade for separating knife, cleaning kit, software RIP (Roland VersaWorks Dual), and user's manual, etc.


\*1 The length of printing or cutting is subject to the limitations of the program.  
 \*2 Using Roland specified media, print travel of 1m, temperature: 25C (77F), humidity: 50 %RH  
 \*3 Using Roland specified media, loaded on the shaft, [PREFEED] menu item must be set to "ENABLE," with 25 mm or more for both right and left margins and 35 mm or more front margin, excluding expansion or contraction of the media. Media 3,000 mm long.  
 \*4 Provided that media length is under 3,000 mm. Temperature: 25C (77F). Excluding possible shift caused by expansion or contraction of the media and/or by reloading the media.  
 \*5 Using Roland specified media, data size: 1,000 mm in the media-feed direction, 736 mm in the carriage-movement direction. No lamination. Automatic detection of crop marks at 4 points when media is reloaded. During cutting, [PREFEED] menu item must be set to "ENABLE." Temperature: 25C (77F). Excludes the effects of slanted movement and of expansion and contraction of the media.  
 \*6 During operation of the media take-up system, an operating range of approximately 80 mm back from the front edge of the dancer roller is required.

Roland VersaWorks Dual System Requirements	
Operating system	Windows® 10 (32/64-bit) Windows® 8/8.1 (32/64-bit) Windows® 7 Ultimate / Professional (32/64-bit)
CPU	Intel® Core™2 Duo, 2.0 GHz or faster recommended
RAM	2 GB or more recommended
Video card and monitor	A resolution of 1,280 x 1,024 or more recommended
Free hard-disk space	40 GB or more recommended
Optical drive	DVD-ROM drive
Other	Internet connection and web browser to use Roland@NET and VersaWorks Online

\*Roland VersaWorks Dual is a 32-bit application, which runs on 64-bit Windows® with WoW64 (Windows 32-bit on Windows 64-bit).  
 \*Windows® RT is excluded.

Options	Model	Description
ECO-UV Ink	EUV4-CY	Cyan, 220cc
	EUV4-MG	Magenta, 220cc
	EUV4-YE	Yellow, 220cc
	EUV4-BK	Black, 220cc
	EUV4-WH	White, 220cc
	EUV4-GL	Gloss, 220cc
	EUV4-SCY	Cyan, 500cc
	EUV4-5MG	Magenta, 500cc
	EUV4-5YE	Yellow, 500cc
	EUV4-5BK	Black, 500cc
ECO-UV S Ink	EUV4-5GL	Gloss, 500cc
	EUVS-CY	Cyan, 220cc
	EUVS-MG	Magenta, 220cc
	EUVS-YE	Yellow, 220cc
	EUVS-BK	Black, 220cc
Cleaning liquid	EUVS-WH	White, 220cc
	SL-CL	1 pc.
Blades	ZEC-U5022	For thick, reflective and fluorescent vinyl, 2pcs.
	ZEC-U5025	For thick, reflective and fluorescent vinyl, 5pcs.
Blade holder	XD-CH2	Blade holder with blade extension adjuster, made of aluminum

**About White Ink** The pigment in white ink will settle in the cartridge and ink flow system. Due to the nature of white ink, you must shake the cartridge before each use.

 Vaporized components may slightly irritate the eyes, nose and/or throat during and following printing with this product. If continuously printing in a closed space, the density of volatile compositions will accumulate and may irritate the eyes, nose and /or throat. Roland strongly recommends that you install a ventilation system and use this product in a well-ventilated room. For more information, please contact your local distributor or dealer.

Roland reserves the right to make changes in specifications, materials or accessories without notice. Your actual output may vary. For optimum output quality, periodic maintenance to critical components may be required. Please contact your Roland dealer for details. No guarantee or warranty is implied other than expressly stated. Roland shall not be liable for any incidental or consequential damages, whether foreseeable or not, caused by defects in such products. Customers are responsible for observing related laws and ordinances if printed materials will be in direct contact with food or beverage. Reproduction or use of copyrighted material is governed by local, national, and international laws. Customers are responsible for observing all applicable laws and are liable for any infringement. All other trademarks are the property of their respective owners. Roland DG Corporation has licensed the MMP technology from the TPL Group.