Imagine. **Roland** VersaUV LEJ-640F

Flatbed printing onto rigid and flexible substrates up to 15cm thick

Based on the award-winning VersaUV technology, the VersaUV flatbed LEJ-640F prints CMYK plus white and clear inks onto both flexible materials and rigid substrates up to 15cm thick. With the LEJ-640F, you can print white on a variety of clear substrates for text and graphics that stand out. Layers of clear ink create custom patterns and embossing effects, perfect for premium brands. With a wide bed size of 1.6 by 2.5m, the LEJ-640F lets you explore a wide range of applications with just one device, from packaging prototypes and POP to wide-format signage and window displays.





RIP & PRINT MANAGEMENT SOFTWARE Roland VersaWorks

Specialty inks add value and enhance your creativity

The LEJ-640F outperforms traditional CMYK printers with the addition of white and clear inks that together open up a new world of design opportunities. With high-opacity white ink, you can print crisp, bright text and graphics on a range of coloured and transparent material. Clear ink can be layered into striking gloss and matte finishes. More than 70 ready-to-apply patterns are included in Roland's VersaWorks Texture System Library.



Versatility

The LEJ-640F can print on a wide range of materials; rigid, flexible and sheets. These include polyurethane, polystyrene, polypropylene, cardboard, aluminium panels, fluted and corrugated boards and acrylics. It's also possible to print on sheets of flexible material such as self adhesive vinyl, polycarbonate, PET, polyethylene and PVC banner. The versatility and ease of use allows the operator to deliver many types of applications from one device.

Advanced technology

A fully-automated, built-in sensor determines the relevant print head height for each job, allowing for the thickness of the media to be printed. This feature prevents head strikes and ensures reliable, high-quality printing up to 1440 x 1440 dpi across the widest range of substrates with weights up to 200Kgs. The bed can be divided up into seven areas for ease of material handling and maximum productivity. Roland's unique ink circulation system prevents white ink particles from settling for reduced waste and consistent print quality.

Large UV-LED lamps increase productivity while lowering costs

The LEJ-640F features the latest generation UV-LED lamps, designed to cure Roland ECO-UV inks. This state-of-the-art curing system is safe to use and requires little power to operate. Lamps last up to 10,000 hours*. The LEJ-640F LED curing lamps automatically reposition themselves for optimum image quality in each print mode.

* The life span of Roland UV-LED lamps may vary due to temperature and printing conditions.

Choose from 3 different ink configurations

 $\mathsf{CMYK} + \mathsf{Clear} \text{ ink} + \mathsf{White} \text{ ink}$

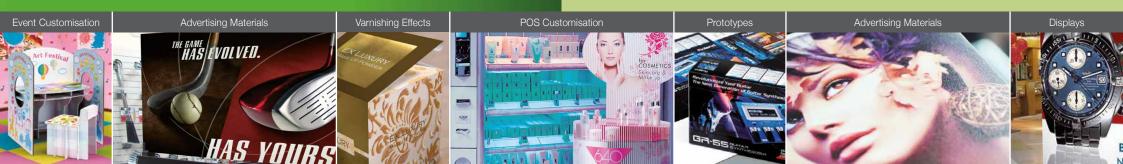


CMYK + Clear ink + Clear ink



CMYK + White ink + White ink





Imagine. **Imagine. VersaUV LEJ-640F**

Printing technology Intensions Verdiable (Intension) Media Intensions Verdiable (Intension) Media Intensions Use 15 0 mm Verdiable Verdiable (Intension) Verdiable (Intension) Printing area "1 ELS-404 F210: Width 1.615 nm, Length 2.100 nm Length out of norms Intensions Intensions Augent of the construction of the constr	Specifications		LEJ-640F	
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Volume *3 < 3 litres/hour Environment Power on Operation temperature: 20-32°C, humidity 35-80% (no condensation) Power off Operation temperature: 5-45°C, humidity 20-80% (no condensation) Dimensions LEJ-640 F210: 3,184 x 3,283 x 1,300 mm Dimensions LEJ-640 F250: 3,184 x 3,760 x 1,300 mm Printing bed height 895 mm Weight Net weight LEJ-640 F210: 800kg, LEJ-640 F250: 900kg, LEJ-640 F320: 1050kg	A !	Pressure	from 4 to 7 bar	
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Printing bed height 895 mm Weight LEJ-640 F210: 800kg, LEJ-640 F250: 900kg, LEJ-640 F320: 1050kg			LEJ-640 F250: 3,184 x 3,760 x 1,300 mm	
Weight LEJ-640 F210: 800kg, LEJ-640 F250: 900kg, LEJ-640 F320: 1050kg			LEJ-640 F320: 3,184 x 4,455 x 1,300 mm	
Weight	Printing bed height		895 mm	
	Weight	Net weight	LEJ-640 F210: 800kg, LEJ-640 F250: 900kg, LEJ-640 F320: 1050kg	
		Distribution	On 4 points diameter 120 mm (1,510 x 2,910 mm)	

Roland VersaWorks System Requirements				
Operating system	Windows® 8 Professional or Ultimate (32-bit); Windows Vista® Business/ Ultimate (32-bit); Windows® XP Professional Service Pack 2 or later (32-bit)			
CPU	Core™2 Duo, 2.0 GHz or faster recommended			
RAM	2 GB or more recommended			
Video card and monitor	A resolution of 1280 x 1024 or more recommended			
Free hard-disk space	40 GB or more recommended			
Hard-disk file system	NTFS format			
Optical drive	DVD-ROM drive			

Options	Model	Description
	EUV4-MG	Magenta, 220cc
	EUV4-YE	Yellow, 220cc
	EUV4-CY	Cyan, 220c
	EUV4-BK	Black, 220cc
	EUV4-WH	White, 220cc
ECO-UV ink	EUV4-GL	Gloss, 220cc
	EUV4-5MG	Magenta, 500cc
	EUV4-5YE	Yellow, 500cc
	EUV4-5CY	Cyan, 500c
	EUV4-5BK	Black, 500cc
	EUV4-5GL	Gloss, 500cc

Roland VersaWorks RIP and Print Management Software

VersaWorks™ RIP software has been developed exclusively for use with all Roland inkjet printers and printer/cutters. Its technical foundations are built on the latest Adobe® Postscript engine, providing you with a powerful production tool to ensure quick, flexible and precisely colour matched output.



Easy-to-use graphical user interface

- Built with the latest Adobe PostScript (CPSI 3018) engine
- Roland Color spot colour management system
- Roland Texture Libraries for clear inks
- Simultaneous RIP and print capability
- Colour matching features

- Built-in PANTONE[®] library automates spot colour matching
- Predictive ink calculator estimates
- the amount of ink needed for each job
- Support for contour cutting
- Manages up to four Roland devices

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*1 functional dimensions of vacuum bed.

*² not covered length, out of printing unit.
*³ depends on number of starts of vacuum system, the air is used only for valve commands.

The usage of the machine is limited only to those instructed and trained by Roland. It is necessary to add the extracting air system.

Roland reserves the right to make changes in specifications, materials or accessories without notice. Your actual output may vary. For optimum output quality, periodic maintenance to critical components may be required. Please contact your Roland dealer for details. No guarantee or warranty is implied other than expressly stated. Roland shall not be liable for any incidental or consequential damages, whether foreseeable or not, caused by defects in such products. PANTONE® is the property of Pantone LLC. All other trademarks are the property of their respective owners. Reproduction or use of copyrighted material is governed by local, national, and international laws. Customers are responsible for observing all applicable laws and are liable for any infringement. Roland DG Corp. has licensed the MMP technology from the TPL Group.